

	for use with nickel-cadmium, nickel-metal-hydride, lithium-ion or any other types of recharchable or non rechargable batteries. This is a replacement system and not a copy of the stock material . The parts in this system therefore look different and might fit differently (notably ignition coil and regulator) requiring some adaptation by you.
	During assembly imperatively start with assy of engine based parts to see that those really fit before you start fitting the external parts. In many cases customers assemble those first and thereby often modify them in breach of warranty which renders them unfit for renewed sale. Replacing old ignition systems is not a matter of taking something from a supermarket shelf as there have been very many types, versions and possibly unknown aftermarket modifications which harbour plenty of room for error.
	Our systems are <u>NOT</u> tested for use with third party electronic devices (such as GPS, mobile phones, LED lighting etc)and may cause damage to such parts. Possibly existing electronic tachometers will not work with the new system. Read our information for suitable solutions. Possibly existing safety switches and electronic valve controls are not supported. It might be that your motorcycle was originally equipped with an ignition that did limit top speed for legal reasons. The new system does not have such a facility, so check your legal situation beforehand.
	If you have no expertise for the installation have it done by an expert or at a specialist's workshop. Improper installation may damage the new system and your motorcycle, possibly even lead to bodily harm.
	Before you order a system, please check whether a <u>puller tool</u> for the new rotor is included in the kit. If not, better order it at the same time. You might want to order light bulbs, fuse, horn, flasher unit etc. Never use anything other than the recommended puller tool to pull the new rotor again. Damage to the rotor as a result of use of other tools or methods is not covered by warranty.
	The rotor is sensible to blows (including during transport). Before assembly, please always check for damage (on rotor without magnet plastification try to push the magnets aside with your fingers). After impact the glued in magnets might have broken loose, sticking to the rotor solely by magnetic force, so that one does not notice right away. During engine run the damage would be considerable. Before placing the rotor onto the engine, please make sure that its magnets have not collected any metal objects such as small screws, nuts and washers. That equally would lead to severe damage.
🛑 Internet	If you have access to the Internet, best view those instructions online. You get larger and better pictures by clicking onto them and possibly updated information. System list at http://www.powerdynamo.biz



You should have received those parts:

- stator (pre-assembled)
- rotor
- electronic ignition coil / ht-cable
- regulator/rectifier
- bits & pieces



To disengage your new rotor again, you will need a puller M27x1.25 (part-no.: 99 99 799 00 **-Not provided!-**).

Note: Never use a claw puller, a hammer or any other device, that will shake the magnets off.

Make sure your Scorpa rests securely on her stand, preferably on an elevated work bench and that you have good access to the generator side of the engine. Note that you will install a 12 volts system, so you will need to replace all lightbulbs to 12 volt ones.

Disconnect the wires from the old dynamo. Pull all wires out of the engine housing.



Pull the stock rotor off, you will need a puller for this. Unscrew the old stator and take it off the engine.



Take the woodruff key from the crank. You will not need it anymore. Please do not forget to do so, otherwise you will have trouble later on in the assembly.

(**<u>Remark</u>**: This woodruff key does not actually hold your rotor on the shaft, this is done by the cone. It simply guides to the correct setting which will now be otherwise achieved.)



Unscrew the stator coil from the base plate and lift it a little away from it so that you can access the mounting holes. Take care not to damage the paint insulation of the coil. Put the base plate with the stator hanging loosely from the unit into the place of your old generator. Fasten the plate with the 3 screws M5x12. Take care to not jam any wires under the plate.

Put the stator coil back onto the plate, take care not the damage the wires. The stator has to snap in rather sharply. If it sets soft, you have probably jammed a wire underneath!

Make sure that the inner opening of the stator unit slots evenly over the elevated fixing rim of the base plate - otherwise the coil will sit lopsided and will touch the rotor, damaging it.

Screw the coil down with the 3 screws M4 and tighten. Lead the wire from the new generator through the wire opening of the engine upwards along the frame.



Have a look at the new stator. You will find a little left of the cable exit a small red marking. That is an ignition marking.

(here in photo stator has been taken off to enable better view at the marking)



Have a look at the new rotor. You will find on its circumference a small lasered on line. That is an ignition marking too.

Please do not worry that the rotor lacks 2 magnets. This is no damage and no mistake, it is by design.

To get maximum flexibility no groove has been put into the rotor. No need to worry over the now lost woodruff key. It did not have an arresting capacity, it was guiding to correct ignition settings. Now you have the markings and a much greater flexibility.

Place the rotor loosely onto the crank and check that it may move freely above the statorbase.

Take the spark plug out and bring the piston into ignition position.

Take the rotor carefully off again without changing the crank's position and reset it onto the crank in such a way that the marking on the rotor aligns with the marking on the stator. In that position fasten the rotor carefully with the provided new fastening nut M18x1.5.

Make sure not to alter the crank's position during that operation.



Fasten the ignition coil on the frame of the motorcycle, best there, where the original coil was.

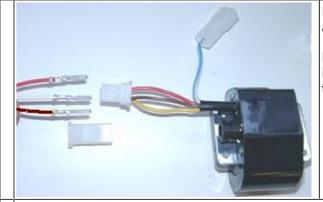
It may be that you have to drill an extra fastening hole there for the new coil.



Fasten the electronic regulator in a convenient spot on the frame.

Connect the parts as shown in th wiring diagram 73ik_102:

* To facilitate wire exit through the often small openings in the engine casing, the plastic plug of the generator's wiring that leads to the ignition coil has not been put onto the wire terminals. You should place the plug there only once all has been properly installed on the engine side.



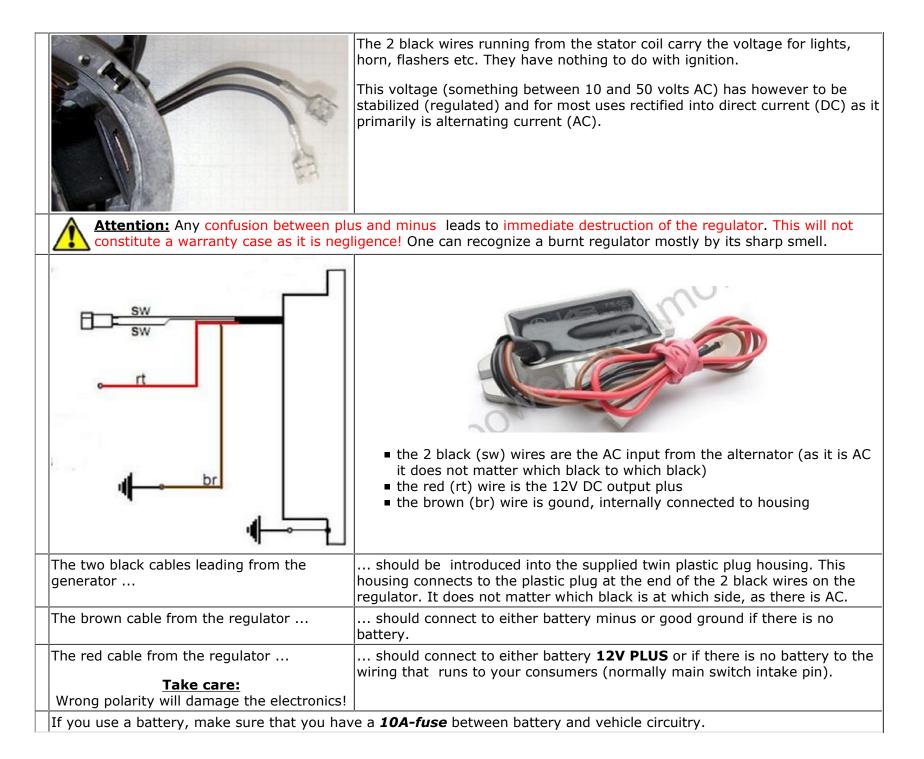
Look for the ignition coil with its female plug and the three wires (red, brown and yellow).

Put the provided 4-position plug housing provisionally onto this plug and insert the three wires (red, brown and white) from the generator. Make sure that the terminals engage securely in the housing and that you connect:

- red to red
- brown to brown
- white from the generator to yellow of the ignition coil

Should you need (or want) to get the terminals out of the plug housing again, enter a paper clip from front next to the terminals and push the little barb aside. Than pull the wire out.

Connecting Powerdynamo alternator to lighting circuit (via regulator):



ļ		without battery this will not work anyway. The regulator has an inbuilt high s will make sure that your side indicators (flashers) and horn will work		
1	Remains the blue (sometimes blue/white) wire at the ignition coil. This is the kill (cut- off) wire. Note: Should you experience ignition failures,	Connected to ground - it will stop ignition! This type of wiring is used in motorcycles which originally already had magneto ignition and therefore switched off by shortcircuiting against ground.		
	disconnect as a first measure this blue wire. In many cases that will permit you to get mobile again	Those vehicles have by design a main lock (or some have a kill switch) that connects a pin to ground when in OFF position (German bikes: pin 2). The blue(/white) wire of the ignition coil will be connected here. In that way the cut-off works like previously.		
*	Screw the high tension (ignition) cable	into the ignition coil and pull over the rubber seal before mounting the coil (it will be easier).		
0	Please <u>do not use</u> any spark amplifying cables, such as "Nology supercables" or "hot wire". This will disturb the system and possibly damage it.	Please do use the cable arriving with the pack and not any old cable.		
t r	terminals and cables. Do not use spark plugs with an intern suppr resistor).	ed back to "apparently good" (even completely "brand-new") sparks plugs, ession resistor. NGK (e.g.) offered such spark plugs coded with an "R" (for and before the first kickstart - please re-check carefully all connections		
	and fitments against the wiring diagram. Do	check battery and light bulbs for correct voltage (12V). ur trouble-shooting guide on our homepage. As a first step disconnect the		
5		e dynamo shaft is often machined and gets shorter. The result is a rotor ivets the stator coil. The result is a destroyed stator and ignition failure.) here.		
	Important safety and operating information			
#	 Safety first! Please observe the general health and safety regulations motor vehicle repair (MVR) as well as the safety information and obligations indicated by the manufacturer of your motorcycle. The timing marks on the material are for general guidance only during first installation. Please check after assembly by suitable means (stroboscope) that settings are correct to prevent damage to the engine or possibly even your health. You alone are responsible for the installation and the correctness of settings. 			
#	only be painful, but outrightly dangerous. Pl	h our material right up to 40,000 Volts! This may, if handled carelessly, not ease do keep a safe distance to the electrode of your spark plug and open t spark firing, hold the spark plug socket securely with some well insulating f the engine block.		

Never pull sparkplug caps when engine is running. Wash your vehicle only with engine at standstill and ignition off. # Should you have received in the kit HT cables with a fixed rubber boot(which does not contain a resistor) you might have to use spark plugs with an inbuilt resistor (or replace the cap with one containing a resistor) to comply with your local laws. # After installation, please check tightness of all screws, even those preinstalled. If parts get loose during run, there will be inevitably damage to the material. We pre-assemble screws only loosely. # Give the newly installed system a chance to work, before you start to check and test values, or what is worse apply changes to it. Our parts have been checked before delivery to you. You will not be able to check much anyway. At any rate do refrain from measuring the electronic components (such as ignition coil, regulator and advance unit). You risk severe damage to the inner electronics there. You will not get any tangible results from the operation anyway. Bear in mind that also your carburetor, your spark plugs and spark plug sockets (even if completely new) might be the reason for malfunction. The general experience with our systems is that the carburetor will have to be re-adjusted to lower settings. Should the system not start after assembly, first disconnect the blue (or blue/white) cut-off wire directly at the ignition coil (or in some cases advance unit) to eliminate any malfunction in the cut-off circuitry. Check ground connections carefully, make sure there is a good electrical connection between frame and engine block. In case of troubles, please consult our Knowledge Base first before you send off the material to us for checking The spark of classic, points based ignition systems has with about 10,000 Volts comparatively little energy and looks therefore yellow and fat (which however makes it highly visible). The spark from our system is a high energy spark with up to 40,000 Volts and therefore is needle thin focused in form, and blue in colour, which makes it not so visible. Furthermore you get spark only at kick-start operated speeds and not by pushing the kick-lever down slowly with your hand (as you might get with battery based ignitions). Systems using a twin outlet ignition coils have a few peculiarities. Please observe that during tests on one side, the other has either to be connected to an fitted spark plug or securely earthed/grounded. Otherwise there will be no spark on either side. Also with such open exits long and dangerous sparks may fly all over the coil. Never do electric arc welding on the bike without completely disconnecting all parts containing semiconductors (ignition # coil, regulator, advance) stator and rotor need not be taken off. The same is true for soldering. Before touching electronics disconnect the soldering iron from mains! Never use copper putty on spark plugs. Electronics are very sensitive to wrong polarity. After work on the system, do check correct polarity of the battery and the regulator. Wrong polarity creates short circuits and will destroy the regulator, the ignition coil and the advance unit. As a rule, wiring will always be colour to colour. Instances, where colour jumps between wires are expressly mentioned in our instructions. When you handle the new rotor, take care not to damage its magnets. Refrain from direct blows to the circumference of the rotor. When transporting never put the rotor over the stator. Observe our information relative to transport of the material. Do not use spark plug sockets with a resistance of more than 5kOhm. Better use 1 or 2kOhm ones. Bear in mind that # spark plug sockets do age and thereby increase their internal resistance. Should an engine start up only when cold, a defective spark plug socket and/or spark plug is very probably the cause. In case of problems check high tension cables too. Never use carbon fibre HT-cables, never use so called "hot wires" which promise to increase spark. It is a good idea to cover the rotor in a thin layer of oil to reduce the risk of corrosion. #

Never use a claw puller or a hammer to disengage the rotor. Its magnets might become loose in the event. We offer a special puller for disengaging the new rotor again (see assembly instruction)!			
Should the motorcycle not be in use for some longer period, please disconnect the battery (so existing) to prevent current bleeding through the diodes of the regulator. Though, even a disconnected battery will empty itself after a while.			
Please do observe these remarks, but at the same time, don't be afraid of the installation process. Remember, that before you, thousands of other customers have successfully installed the system. Enjoy driving your bike with its new electric heart!			
Imprint Datenschutz Sitemap			